

19

DART AEROSPACE LTD	Work Order:	20767
Description: Pip Pin Assembly	Part Number:	D2444
Dwg: D2444 Rev. B; D2690 Rev. B1	Qty:	10

1727
04.02.12

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		DK	04.04.28 10
2	GA	Assemble D2690-6 as per Dwg D2690 . Cut cable to 8.5" Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M11229 D2690-6 + 2.5" CBL-1240 Cable M7430 Identify as D2690-6		ML	04.05.05 10
3	GA	Assemble D2444 as per Dwg D2444 (Note: D2690-6 in on BOM as part of CBL-1240 material) Pick: Qty Part Number Description Batch 1 D2690-6 Lanyard B20767 1 BLRS-002 Pip Pin M1496S - M14854 Identify as D2444		ML	04.05.17 10
4	QC3	Inspect work to Step 2 & 3		DK	04.05.17 10
5	ST	Identify and Stock		ML	04.05.17 10
6	AC	Cost / part 25.80		SC	04.05.20 10
	DC	Close W/O 25.08 Inspect Level 21		DK	04.05.19 10

Rev	Date	Change	Revised By	Approved
A	98.05.08	New Issue	KB	
B	99.03.11	Changed Pip Pin	DM	
C	03.04.04	Reformat; Incorporated D2690-X	KJ/RF	✓

RELEASED
03.04.22 BY [Signature]

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



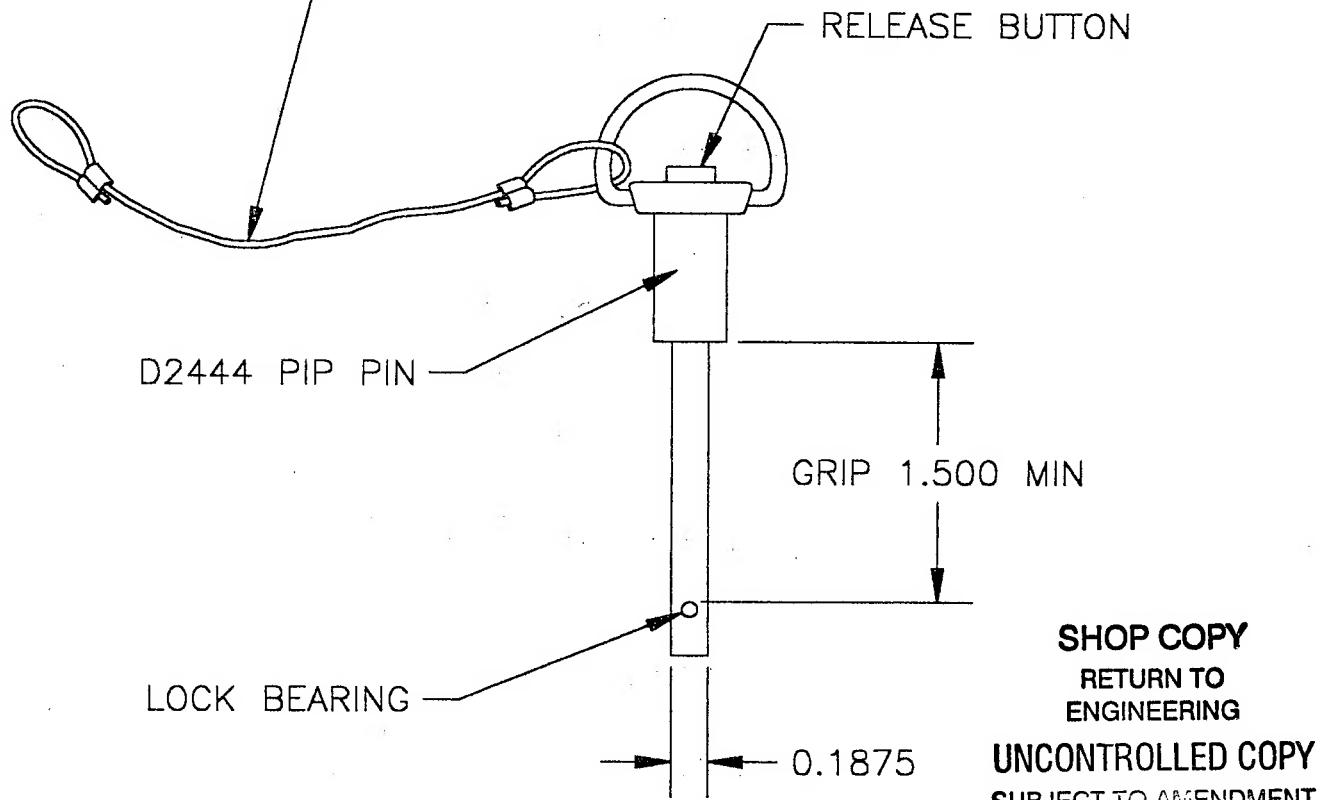
DESIGNER	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. D2444
DATE		REV. B SHEET 1 OF 1
97.07.15.		TITLE SCALE PIP PIN 1:1
A	95.08.31	NEW ISSUE
B	97.07.15	ADD LANYARD PART NUMBER

SPECIFICATION CONTROL DRAWING

RELEASED
97/07/15 KE

ECN 004

D2690-6
6" LANYARD ASSEMBLY



LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE

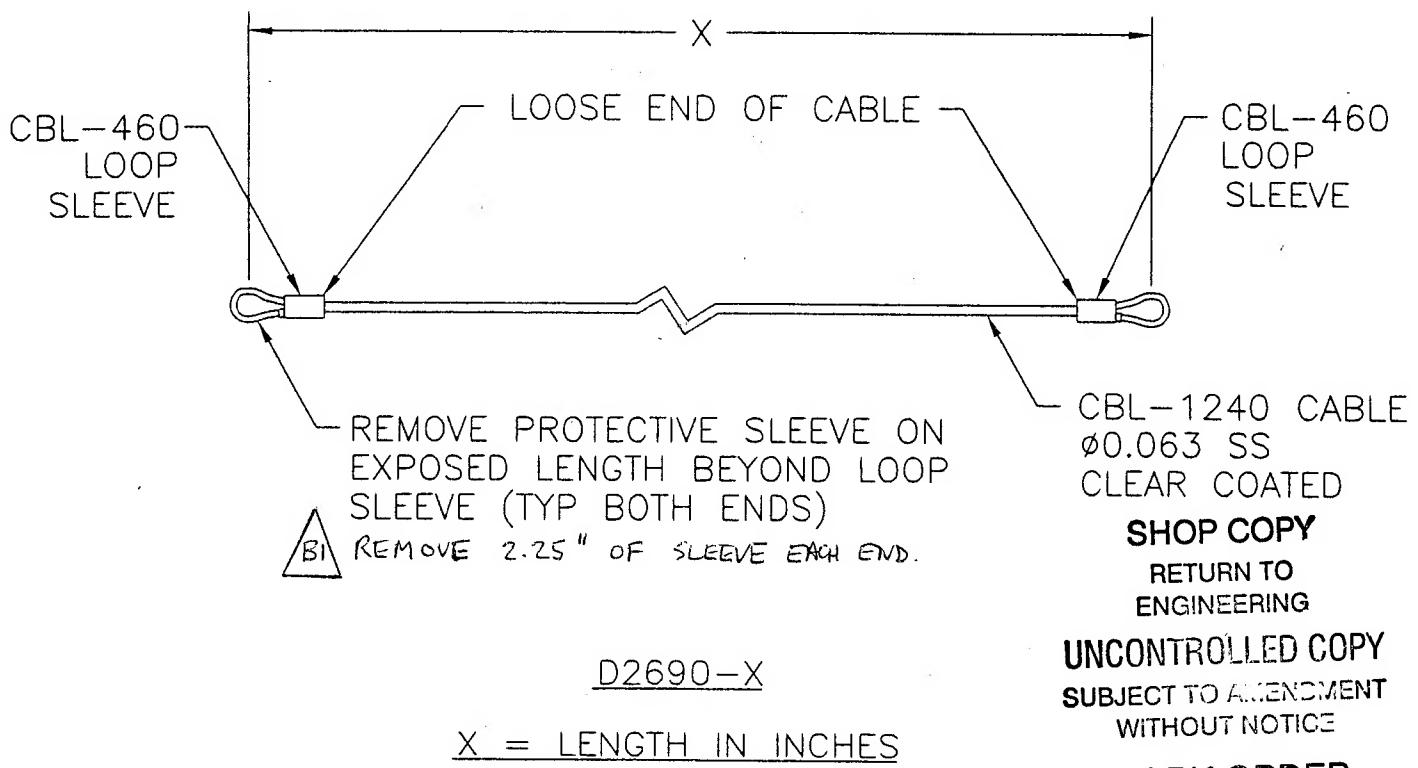
DARTA COPY
OF THIS
DRAWING

DESIGN <i>DK</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DK</i>	APPROVED <i>BW</i>	DRAWING NO.	REV. B
		D2690	SHEET 1 OF 1
DATE	TITLE		
97.10.02	LANYARD ASSEMBLY		
	SCALE NTS		
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	

RELEASED

971003 KE

TSR A374



NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 27, 2004
03:08 pm

Work Order No	:	0020767	Department Code:		
Project Name	:	D2444	Burden Flags	:	NNNNNNN
Project For	:	WK419	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D2444	Invoice Number	:	
Description	:	Pip Pin Assembly	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	10	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	04-27-04			
Est Finish Date	:	05-05-04	Est Margin	:	0.000%
Act Finish Date	:		Actual Margin	:	0.000%
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:				\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00